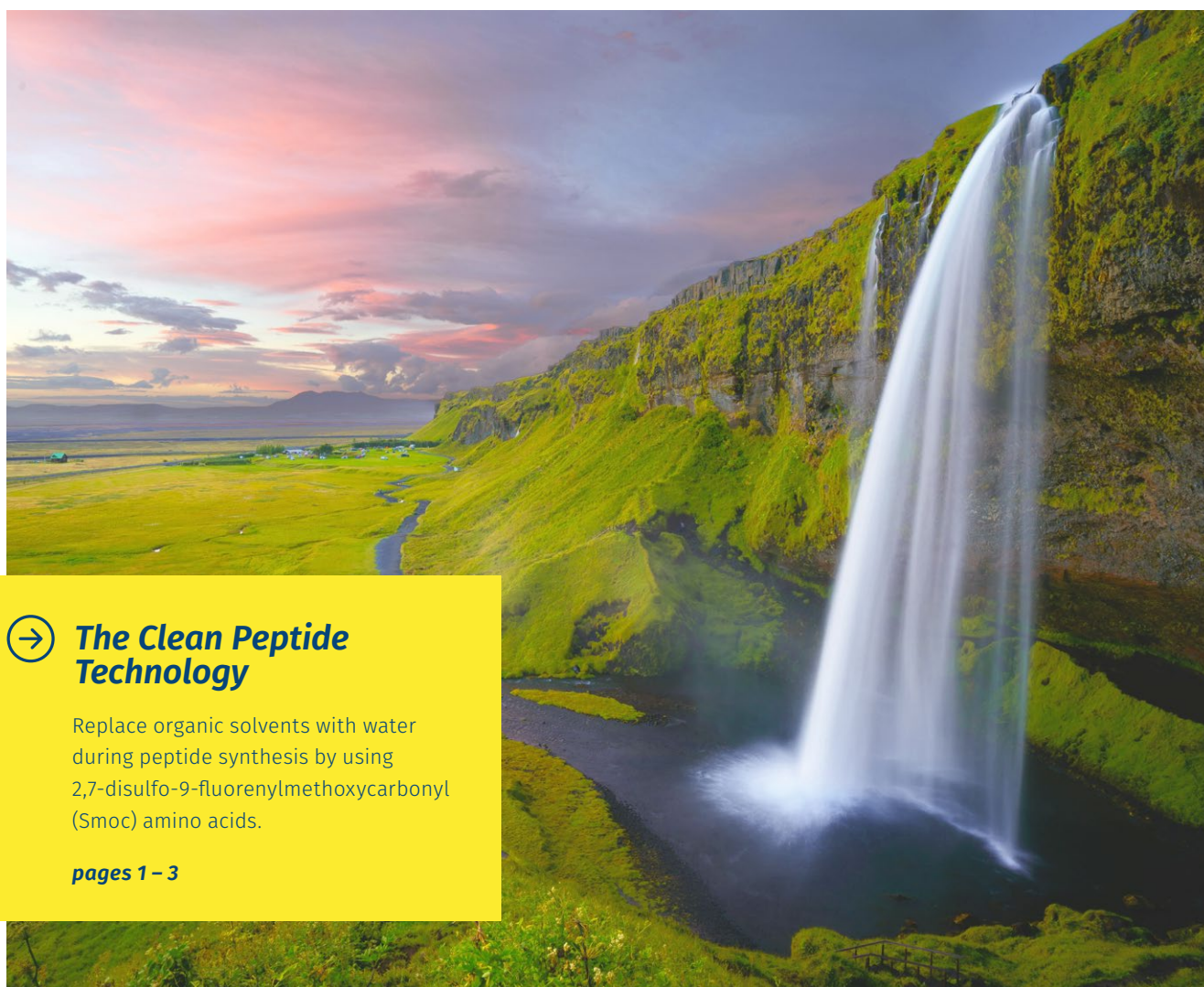


# SMOC-AMINO ACIDS

*Innovative Peptide Synthesis using  
Water Instead of Organic Solvents*



## **The Clean Peptide Technology**

Replace organic solvents with water during peptide synthesis by using 2,7-disulfo-9-fluorenylmethoxycarbonyl (Smoc) amino acids.

**pages 1 – 3**

Compatible with  
water-swellaable resins.

**pages 1 – 3**

Pronounced fluorescence  
allows real-time monitoring.

**page 2**

Purification by ion exchange  
chromatography.

**pages 1 – 3**



## Smoc-Amino Acids

### Innovative Peptide Synthesis using Water Instead of Organic Solvents

For the production of synthetic peptides, every year tens of thousands of tons of organic solvents are required in the chemical, cosmetic and pharmaceutical industries. According to the European Chemicals Directive REACH, these solvents are classified as substances of very high concern and their use is associated with significant risks for health and the environment. Following modern regulatory rules, “undesirable” solvents such as DCM, DMF, NMP and THF, which are frequently recommended and employed during SPPS, should be replaced. At the same time, the enormous consumption of solvents and reagents leads to high production costs.

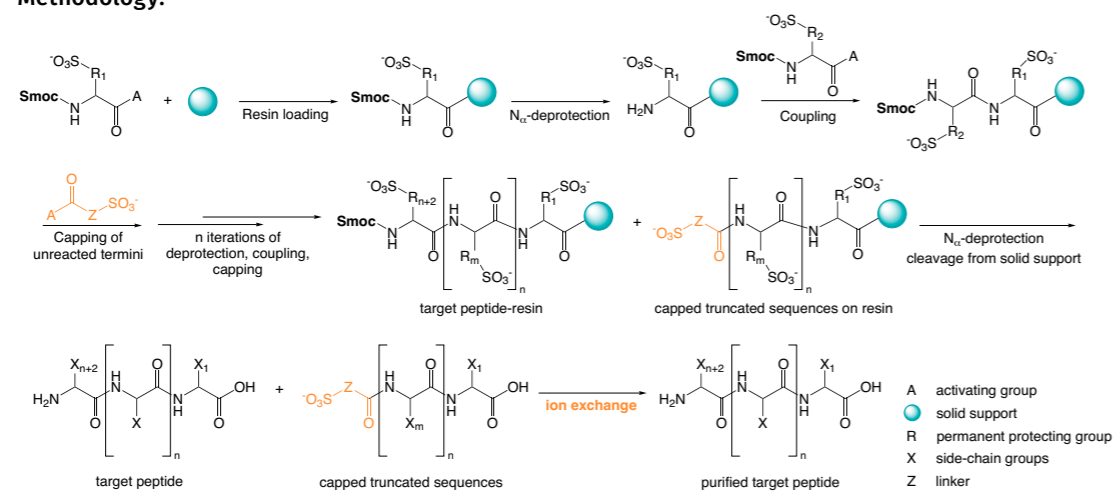
Thus, despite being considered as advanced and efficient technique for peptide production, solid-phase peptide synthesis (SPPS) is associated with severe drawbacks. Therefore, ongoing attempts aim at developing alternative approaches using solvents, which are permitting to reduce the risks for environment and human health.

### The Clean Peptide Technology Using Smoc-Amino Acids – eco-friendly peptide manufacturing

#### Benefits:

- 2,7-disulfo-9-fluorenylmethoxycarbonyl (Smoc) amino acids are water compatible  
→ replacement of organic solvents during peptide synthesis
- Certain side chains can remain unprotected  
→ more atom-efficient
- Smoc-amino acids show a pronounced fluorescence  
→ real-time monitoring during peptide synthesis ( $\lambda_{Ex} = 280 \text{ nm}$ ;  $\lambda_{Em} = 340 \text{ nm}$ )
- As a solid support, a water-swallowable resin can be used

#### Methodology:



Reaction scheme for solid-phase peptide synthesis using Smoc-amino acids.

Cleavage of the Smoc-group can be achieved using aqueous piperidine, piperazine, sodium hydroxide, ethanolamine, and ammonia to liberate the N-terminus within 5-15 minutes at ambient temperature together with the formation of the respective disulfonated dibenzofulvene and the products of water or base addition.

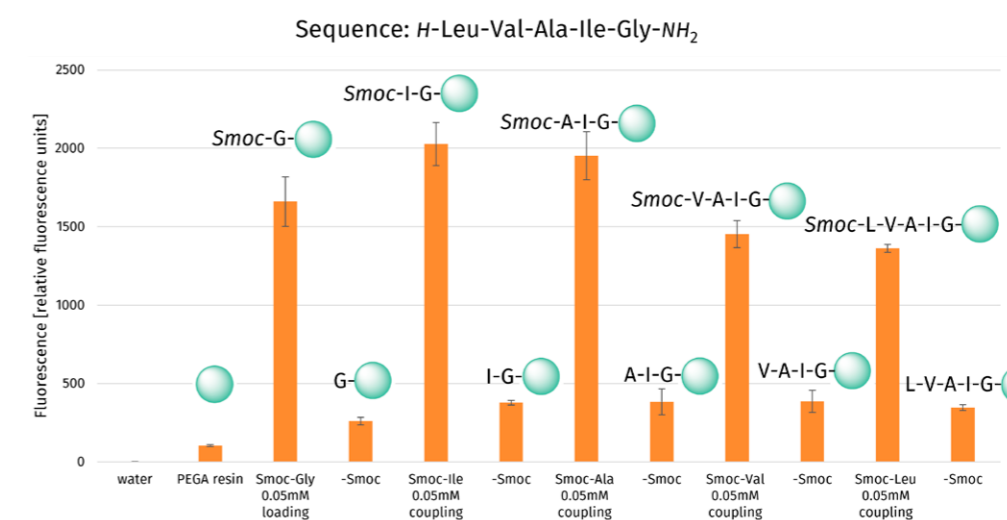
#### Recommended Coupling Protocols:

	Method 1) <i>in situ</i> Oxyma coupling	Method 2) NHS with pre-activation
Preparation & Coupling	3.0 eq. Smoc amino acid, 5.5 eq. EDC, 3.5 eq. Oxyma, 3.0 eq. NaHCO <sub>3</sub> in 30% isopropanol or MeCN in water	NHS ester formation: 3.0 eq. Smoc amino acid, 5.5 eq. EDC, 3.5 eq. NHS in water (pH range 5-6)
	45 min or 2x25 min for double coupling	25 min
		For the coupling, add the prepared NHS mixture to the amine, adjust the pH to 8.0 and readjust over time for 15 min.
Wash	2x with water	2x with water
Deprotection	1M NaOH (5 min + 10 min)	1M NaOH (5 min + 10 min)
	If ester side chains are present in the sequence use another base, e.g., piperazine or 4-methylpiperidine.	If ester side chains are present in the sequence use another base, e.g., piperazine or 4-methylpiperidine.
Wash	2x with water	2x with water

#### Note:

- Rink amide resin needs to be dry before cleavage from the solid support, otherwise side reactions occur.
- Recommended resins: TentaGel® or other resins suitable for polar solvents

#### Exemplary Fluorescence Monitoring:



Fluorescence monitoring of the coupling and deprotection steps during Smoc-based SPPS.

**Comparison Boc – Fmoc – Smoc**

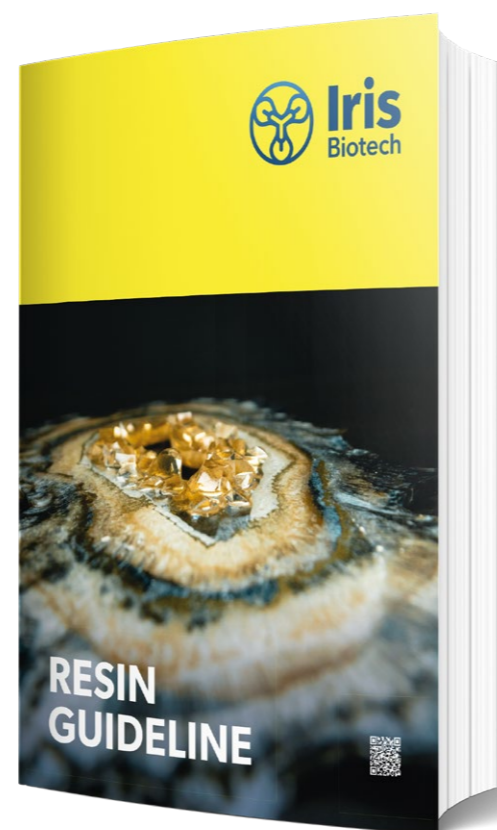
Boc SPPS	Fmoc SPPS	Smoc SPPS
Boc-Arg(Tos)-OH	Fmoc-Arg(Pbf)-OH	Smoc-Arg-OH
Boc-Asn(Xan)-OH	Fmoc-Asn(Trt)-OH	Smoc-Asn-OH
Boc-Asp(OBzl)-OH	Fmoc-Asp(OtBu)-OH	Smoc-Asp(OtBu)-OH
Boc-Cys(Acm)-OH	Fmoc-Cys(Trt)-OH	Smoc-Cys(Trt)-OH
Boc-Gln(Xan)-OH	Fmoc-Gln(Trt)-OH	Smoc-Gln-OH
Boc-Glu(OBzl)-OH	Fmoc-Glu(OtBu)-OH	Smoc-Glu(OtBu)-OH
Boc-His(Dnp)-OH	Fmoc-His(Trt)-OH	Smoc-His-OH*
Boc-Lys(Cbz)-OH	Fmoc-Lys(Boc)-OH	Smoc-Lys(Boc)-OH
Boc-Ser(Bzl)-OH	Fmoc-Ser(tBu)-OH	Smoc-Ser(tBu)-OH
Boc-Thr(Bzl)-OH	Fmoc-Thr(tBu)-OH	Smoc-Thr(tBu)-OH
Boc-Trp(For)-OH	Fmoc-Trp(Boc)-OH	Smoc-Trp-OH*
Boc-Tyr(Bzl)-OH	Fmoc-Tyr(tBu)-OH	Smoc-Tyr-OH*

\* also available with side chain protection

In comparison to Fmoc SPPS, no increased racemization levels were observed during Smoc SPPS. Regarding the prevention of aspartimide formation during Smoc SPPS in water, reduced temperature is recommended for the deprotection of sequences prone to aspartimide formation.



Looking for the right resin?  
Download our Booklet!

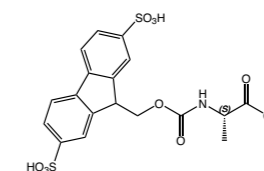


Product details

**SAAI010 Smoc-L-Ala-OH**

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-alanine potassium salt

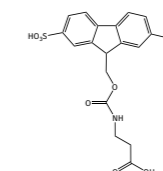
CAS-No. 2442552-59-0 (net)  
Formula C<sub>18</sub>H<sub>15</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
Mol. weight 547,63 g/mol



**SAAI230 Smoc-beta-Ala-OH**

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-beta-alanine potassium salt

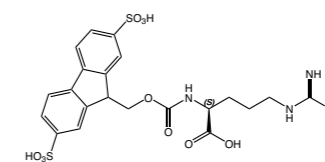
Formula C<sub>18</sub>H<sub>15</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
Mol. weight 547,63 g/mol



**SAAI050 Smoc-L-Arg-OH**

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-arginine potassium salt

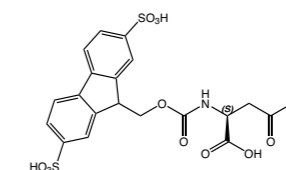
CAS-No. 2337407-38-0 (net)  
Formula C<sub>21</sub>H<sub>22</sub>K<sub>2</sub>N<sub>4</sub>O<sub>10</sub>S<sub>2</sub>  
Mol. weight 632,74 g/mol



**SAAI080 Smoc-L-Asn-OH**

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-asparagine potassium salt

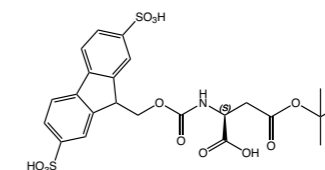
CAS-No. 2337407-22-2 (net)  
Formula C<sub>19</sub>H<sub>16</sub>K<sub>2</sub>N<sub>2</sub>O<sub>11</sub>S<sub>2</sub>  
Mol. weight 590,66 g/mol



**SAAI130 Smoc-L-Asp(OtBu)-OH**

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-aspartic-acid-beta-t-butyl-ester potassium salt

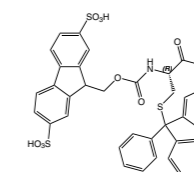
CAS-No. 2337407-41-5 (net)  
Formula C<sub>23</sub>H<sub>23</sub>K<sub>2</sub>NO<sub>12</sub>S<sub>2</sub>  
Mol. weight 647,75 g/mol



**SAAI110 Smoc-L-Cys(Trt)-OH**

N-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-S-trityl-L-cysteine potassium salt

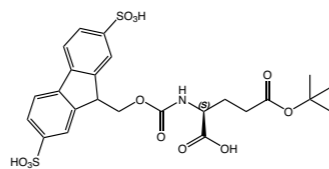
CAS-No. 2442552-68-1 (net)  
Formula C<sub>37</sub>H<sub>29</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>3</sub>  
Mol. weight 822,01 g/mol



**SAA1120 Smoc-L-Glu(OtBu)-OH**

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-glutamic-acid-gamma-t-butyl-ester potassium salt

CAS-No. 2442552-71-6 (net)  
Formula  $C_{24}H_{25}K_2NO_{12}S_2$   
Mol. weight 661,78 g/mol

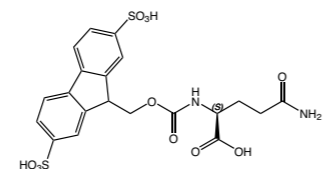


Product details

**SAA1070 Smoc-L-Gln-OH**

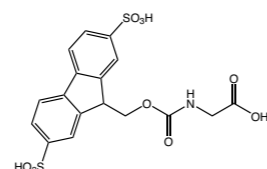
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-glutamine potassium salt

CAS-No. 2337407-39-1 (net)  
Formula  $C_{20}H_{18}K_2N_2O_{11}S_2$   
Mol. weight 604,68 g/mol

**SAA1000 Smoc-Gly-OH**

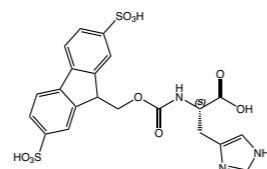
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)glycine potassium salt

CAS-No. 2337407-26-6 (net)  
Formula  $C_{17}H_{13}K_2NO_{10}S_2$   
Mol. weight 533,60 g/mol

**SAA1140 Smoc-L-His-OH**

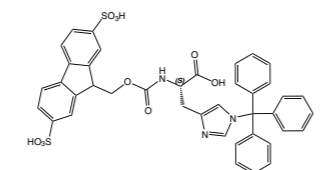
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-histidine potassium salt

CAS-No. 2442552-74-9 (net)  
Formula  $C_{21}H_{17}K_2N_3O_{10}S_2$   
Mol. weight 613,69 g/mol

**SAA1220 Smoc-L-His(Trt)-OH**

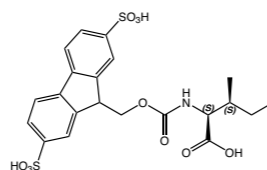
N-alpha-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-N-tau-trityl-L-histidine potassium salt

CAS-No. 2442552-76-1 (net)  
Formula  $C_{40}H_{31}K_2N_3O_{10}S_2$   
Mol. weight 856,02 g/mol

**SAA1030 Smoc-L-Ile-OH**

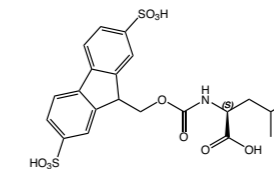
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-isoleucine potassium salt

CAS-No. 2337407-24-4 (net)  
Formula  $C_{21}H_{21}K_2NO_{10}S_2$   
Mol. weight 589,71 g/mol

**SAA1040 Smoc-L-Leu-OH**

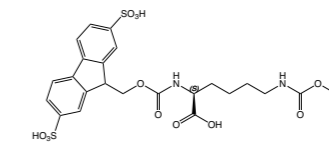
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-leucine potassium salt

CAS-No. 2337407-36-8 (net)  
Formula  $C_{21}H_{21}K_2NO_{10}S_2$   
Mol. weight 589,71 g/mol

**SAA1190 Smoc-L-Lys(Boc)-OH**

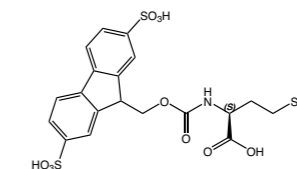
N6-(tert-butoxycarbonyl)-N2-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-lysine potassium salt

CAS-No. 2442552-82-9 (net)  
Formula  $C_{26}H_{30}K_2N_2O_{12}S_2$   
Mol. weight 704,84 g/mol

**SAA1100 Smoc-L-Met-OH**

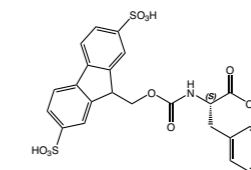
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-methionine potassium salt

CAS-No. 2442552-84-1 (net)  
Formula  $C_{20}H_{19}K_2NO_{10}S_3$   
Mol. weight 607,75 g/mol

**SAA1060 Smoc-L-Phe-OH**

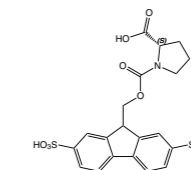
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-phenylalanine potassium salt

CAS-No. 2442552-86-3 (net)  
Formula  $C_{24}H_{19}K_2NO_{10}S_2$   
Mol. weight 623,73 g/mol

**SAA1150 Smoc-L-Pro-OH**

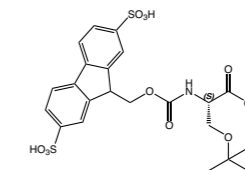
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-proline potassium salt

CAS-No. 2337407-20-0 (net)  
Formula  $C_{20}H_{17}K_2NO_{10}S_2$   
Mol. weight 573,67 g/mol

**SAA1170 Smoc-L-Ser(tBu)-OH**

O-(tert-butyl)-N-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-serine potassium salt

CAS-No. 2337407-37-9 (net)  
Formula  $C_{22}H_{23}K_2NO_{11}S_2$   
Mol. weight 619,74 g/mol

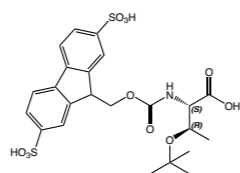




**SAA1160 Smoc-L-Thr(tBu)-OH**

O-(tert-butyl)-N-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-threonine potassium salt

CAS-No. 2442552-94-3 (net)  
Formula  $C_{23}H_{25}K_2NO_{11}S_2$   
Mol. weight 633,77 g/mol

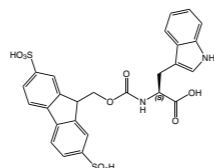


Product details

**SAA1180 Smoc-L-Trp-OH**

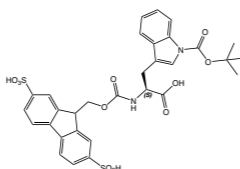
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-tryptophan potassium salt

CAS-No. 2442552-96-5 (net)  
Formula  $C_{26}H_{26}K_2N_2O_{10}S_2$   
Mol. weight 662,77 g/mol

**SAA1210 Smoc-L-Trp(Boc)-OH**

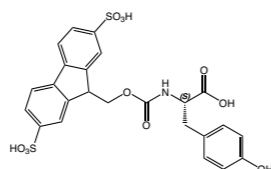
1-(tert-butoxycarbonyl)-N-alpha-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-tryptophan potassium salt

CAS-No. 2442552-98-7 (net)  
Formula  $C_{31}H_{28}K_2N_2O_{12}S_2$   
Mol. weight 762,88 g/mol

**SAA1090 Smoc-L-Tyr-OH**

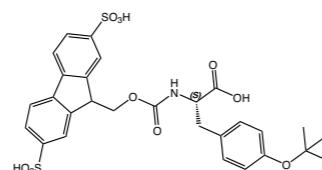
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-tyrosine potassium salt

CAS-No. 2337407-33-5 (net)  
Formula  $C_{24}H_{19}K_2NO_{11}S_2$   
Mol. weight 639,73 g/mol

**SAA1200 Smoc-L-Tyr(OtBu)-OH**

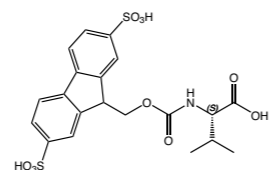
O-(tert-butyl)-N-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-tyrosine potassium salt

CAS-No. 2442553-00-4 (net)  
Formula  $C_{28}H_{27}K_2NO_{11}S_2$   
Mol. weight 695,84 g/mol

**SAA1020 Smoc-L-Val-OH**

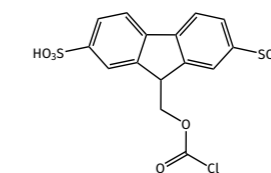
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-valine potassium salt

CAS-No. 2442553-02-6 (net)  
Formula  $C_{20}H_{19}K_2NO_{10}S_2$   
Mol. weight 575,69 g/mol

**SAA1240 Smoc-Cl**

9-(((chlorocarbonyl)oxy)methyl)-9H-fluorene-2,7-disulfonic acid

CAS-No. 1899144-09-2  
Formula  $C_{15}H_{11}ClO_8S_2$   
Mol. weight 418,83 g/mol



Product details

**References:**

- Method for peptide synthesis and apparatus for carrying out a method for solid phase synthesis of peptides; S. Knauer, T. M. L. Roese, O. Avrutina, H. Kolmar, C. Uth; 2016, WO 2016 050764.
- Sustainable Peptide Synthesis Enabled by a Transient Protecting Group; S. Knauer, N. Koch, C. Uth, R. Meusinger, O. Avrutina, H. Kolmar; *Angew. Chem. Int. Ed.* 2020; **59(31)**: 12984-12990. <https://doi.org/10.1002/anie.202003676>.
- Improved method for preparing peptides; S. Knauer; WO 2019 101939.
- Method for preparing peptides; S. Knauer; WO 2019 101940.
- Novel amino-Li resin for water-based solid-phase peptide synthesis; C. Uth, S. Englert, O. Avrutina, H. Kolmar, S. Knauer; *J. Pept. Sci.* 2023; **29(12)**: e3527. <https://doi.org/10.1002/psc.3527>



You need more details? Watch the recording of our online workshop about the Smoc technology and its use for peptide synthesis in water.



# Notes

Lined area for taking notes, consisting of two columns of horizontal dotted lines.

# **Empowering Peptide Innovation**