



That's us



THÜRINGER PHARMAGLAS

GmbH & Co. KG
Präzision in Glas





www.pharmaglas.de/history/en.html

COMPANY

Since more than 100 years, our region represents the production of reliable and high-quality primary packaging made of tubular glass.

BRIEF HISTORICAL INSIGHT

- **1904** first hand-made ampoule production in the region
- **1949-89** state-owned enterprise in the area of divided Germany
- **from 1990** restructure and reorganization after Reunion of Germany
- **1996** modernization with a new production building in Neuhaus am Rennweg
- **23.08.2005** foundation of today's legal Thüringer Pharmaglas GmbH & Co. KG
- **2017** start of our new warehouse with a modern moveable high rack system
- **2019** cleanroom extension and start of capacity expansion of our vial production

CURRENT INSIGHT

- approx. 13 Mio. Euro turnover
- Ø 115 employees
- 195 Mio. vials and 90 Mio. ampoules annual on 24 production machines
- Ø investment ratio of approx. 10% of the turnover
- Certifications: DIN ISO 9001, DIN ISO 15378
- Cleanroom classification ISO 8



Based on our long experience we are able to meet challenges and future trends with our expert knowledge and curiosity.

TRADITION

TOGETHER



PRECISION

It is our intension to meet all requirements on quality and reliability of our products at all times with our high-level inspection and manufacturing processes.

As a competent and motivated partner we develop proper solutions together with you.



www.pharmaglas.de/qualien.html

PRODUCTION

**We develop solutions together with
and for you!**

PRECISION, FLEXIBILITY, RELIABILITY

- individual customer specifications
- individual refinement
- 100% optoelectronic geometric measurement
- optional 100% optoelectronic cosmetic control
- additional final inspection by experienced packing staff
- high level of know-how and flexibility in our own tool shop



INDIVIDUALIZATION

Individual geometric parameters, imprinted scale, marking spot, logo, lettering - your specific requirements and wishes are with us in safe keeping.

PRODUCTS

Our products meet the ambitious requirements and standards for pharmaceutical primary packaging.

VIALS

- **Processing of:**
 - **borosilicate glass (1st hydrolytic class)**
in amber and clear
 - **soda glass (2nd hydrolytic class)**
amber
 - **soda glass (3rd hydrolytic class)**
clear
- **Dimensions:**
 - diameter 8-32 mm
 - height 30-140 mm
 - 1-60 ml filling volume
- blow back (european, american)
- singlecolored ceramic silk-screen printing
- standard, round or mirror smooth bottom
- neutralization of the inner surface

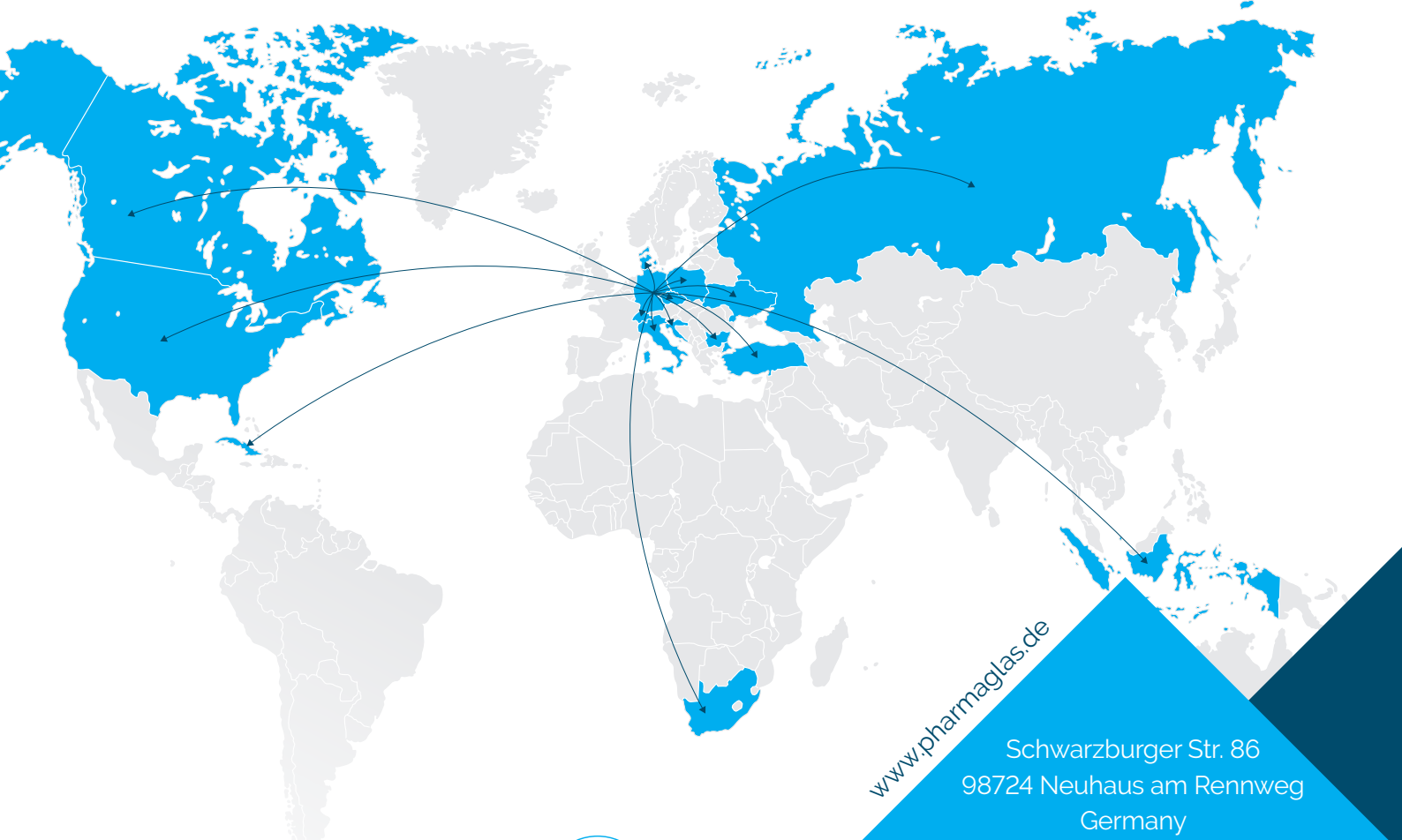
VIAL TYPES

- Injection vials
- Threaded vials
- Tablet vials
- Rimmed vials
- Snap ring vials
- Flat bottom vials



AMPOULES

- **borosilicate glass (1st hydrolytic class)**
in amber and clear
- 1, 2, 5 and 10 ml
- type B, C, D
- possibility up to 3 color rings incl. color breakage or additionally with OPC
- singlecolored ceramic silk-screen printing



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