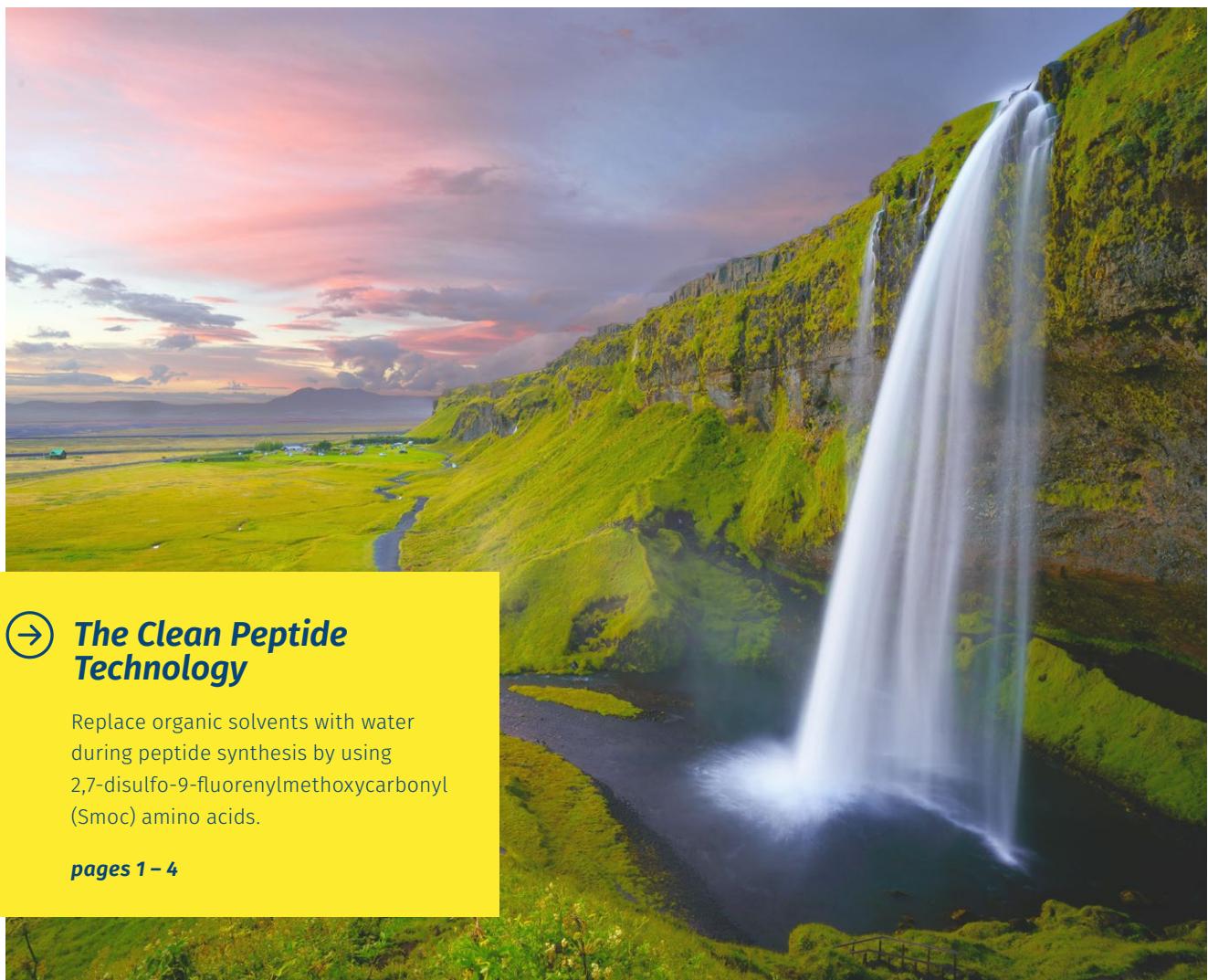




# SMOC-AMINO ACIDS

## *Innovative Peptide Synthesis using Water Instead of Organic Solvents*



### *The Clean Peptide Technology*

Replace organic solvents with water during peptide synthesis by using 2,7-disulfo-9-fluorenylmethoxycarbonyl (Smoc) amino acids.

*pages 1 – 4*



Compatible with water-swellable resins.

*pages 1 – 4*

Pronounced fluorescence allows real-time monitoring.

*page 3*

Purification by ion exchange chromatography.

*pages 1, 2*



Version: IF13\_3

## Smoc-Amino Acids

### Innovative Peptide Synthesis using Water Instead of Organic Solvents

For the production of synthetic peptides, every year tens of thousands of tons of organic solvents are required in the chemical, cosmetic and pharmaceutical industries. According to the European Chemicals Directive REACH, these solvents are classified as substances of very high concern and their use is associated with significant risks for health and the environment. Following modern regulatory rules, "undesirable" solvents such as DCM, DMF, NMP and THF, which are frequently recommended and employed during SPPS, should be replaced. At the same time, the enormous consumption of solvents and reagents leads to high production costs.

Thus, despite being considered as advanced and efficient technique for peptide production, solid-phase peptide synthesis (SPPS) is associated with severe drawbacks. Therefore, ongoing attempts aim at developing alternative approaches using solvents, which are permitting to reduce the risks for environment and human health.

### The Clean Peptide Technology Using Smoc-Amino Acids – eco-friendly peptide manufacturing

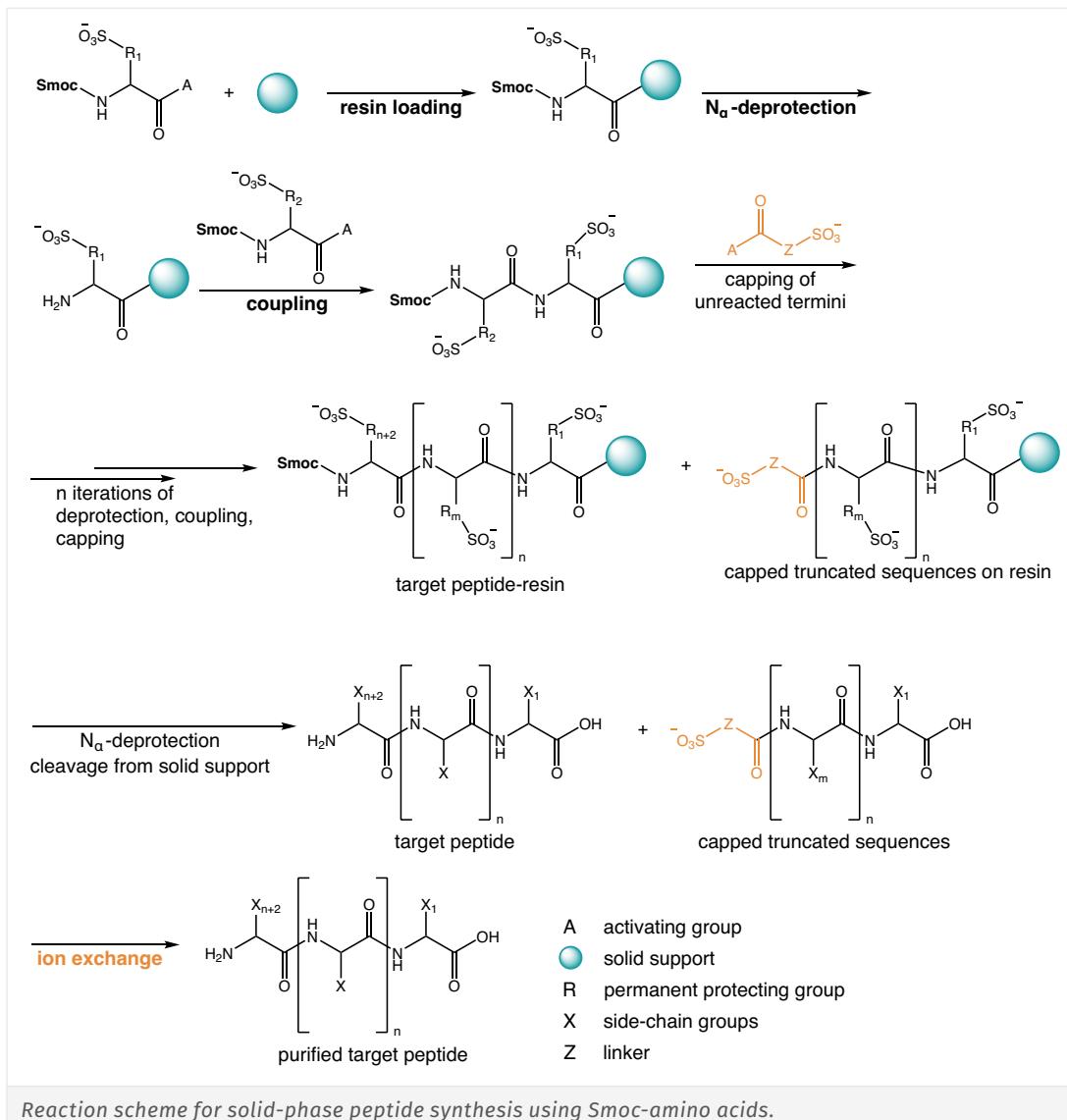
#### Benefits:

- 2,7-disulfo-9-fluorenylmethoxycarbonyl (Smoc) amino acids are water-compatible  
→ replacement of organic solvents during peptide synthesis
- Certain side-chains can remain unprotected  
→ more atom-efficient
- Smoc-amino acids show a pronounced fluorescence  
→ real-time monitoring during peptide synthesis ( $\lambda_{\text{Ex}} = 280 \text{ nm}$ ;  $\lambda_{\text{Em}} = 340 \text{ nm}$ )
- As a solid support, a water-swellable resin can be used



You need more details? Watch the recording of our online workshop about the Smoc technology and its use for peptide synthesis in water.



**Methodology:**


Cleavage of the Smoc-group can be achieved using aqueous piperidine, piperazine, sodium hydroxide, ethanolamine, and ammonia to liberate the N-terminus within 5-15 minutes at ambient temperature together with the formation of the respective disulfonated dibenzofulvene and the products of water or base addition.

# Smoc-Amino Acids

## Recommended Coupling Protocols:

	Method 1) <i>in situ</i> Oxyma coupling	Method 2) NHS with pre-activation
Preparation & Coupling	3.0 eq. Smoc amino acid, 5.5 eq. EDC, 3.5 eq. Oxyma, 3.0 eq. NaHCO <sub>3</sub> in 30% isopropanol or MeCN in water  45 min or 2x25 min for double coupling	NHS ester formation: 3.0 eq. Smoc amino acid, 5.5 eq. EDC, 3.5 eq. NHS in water (pH range 5-6)  25 min  For the coupling, add the prepared NHS mixture to the amine, adjust the pH to 8.0 and readjust over time for 15 min.
Wash	2x with water	2x with water
Deprotection	1M NaOH (5 min + 10 min)  If ester side-chains are present in the sequence use another base, e.g., piperazine or 4-methylpiperidine.	1M NaOH (5 min + 10 min)  If ester side-chains are present in the sequence use another base, e.g., piperazine or 4-methylpiperidine.
Wash	2x with water	2x with water

### Note:

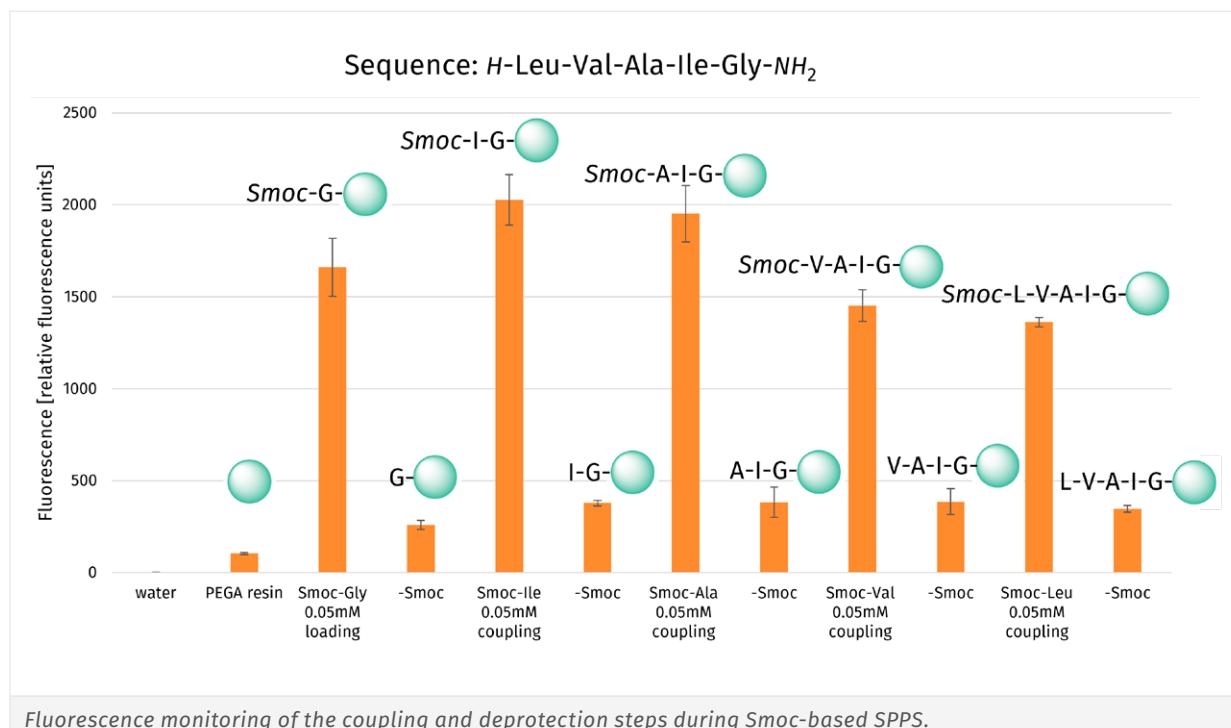
- Rink amide resin needs to be dry before cleavage from the solid support, otherwise side reactions occur.
- Recommended resins: TentaGel® or other resins suitable for polar solvents , e.g., Li resin

## Comparison Boc – Fmoc – Smoc

Boc SPPS	Fmoc SPPS	Smoc SPPS
Boc-Arg(Tos)-OH	Fmoc-Arg(Pbf)-OH	Smoc-Arg-OH
Boc-Asn(Xan)-OH	Fmoc-Asn(Trt)-OH	Smoc-Asn-OH
Boc-Asp(OBzl)-OH	Fmoc-Asp(OtBu)-OH	Smoc-Asp(OtBu)-OH
Boc-Cys(Acm)-OH	Fmoc-Cys(Trt)-OH	Smoc-Cys(Trt)-OH
Boc-Gln(Xan)-OH	Fmoc-Gln(Trt)-OH	Smoc-Gln-OH
Boc-Glu(OBzl)-OH	Fmoc-Glu(OtBu)-OH	Smoc-Glu(OtBu)-OH
Boc-His(Dnp)-OH	Fmoc-His(Trt)-OH	Smoc-His-OH*
Boc-Lys(Cbz)-OH	Fmoc-Lys(Boc)-OH	Smoc-Lys(Boc)-OH
Boc-Ser(Bzl)-OH	Fmoc-Ser(tBu)-OH	Smoc-Ser(tBu)-OH
Boc-Thr(Bzl)-OH	Fmoc-Thr(tBu)-OH	Smoc-Thr(tBu)-OH
Boc-Trp(For)-OH	Fmoc-Trp(Boc)-OH	Smoc-Trp-OH*
Boc-Tyr(Bzl)-OH	Fmoc-Tyr(tBu)-OH	Smoc-Tyr-OH*

\* also available with side-chain protection

## Exemplary Fluorescence Monitoring:



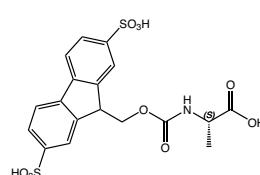
In comparison to Fmoc SPPS, no increased racemization levels were observed during Smoc SPPS. Regarding the prevention of aspartimide formation during Smoc SPPS in water, reduced temperature is recommended for the deprotection of sequences prone to aspartimide formation.

### Product details

#### SAA1010 Smoc-L-Ala-OH

((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl-L-alanine potassium salt

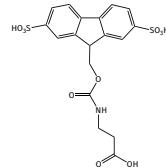
CAS-No. 2442552-59-0  
 Formula C<sub>18</sub>H<sub>15</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
 Mol. weight 547,63 g/mol



#### SAA1230 Smoc-beta-Ala-OH

((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl-beta-alanine potassium salt

CAS-No. 2337407-19-7  
 Formula C<sub>18</sub>H<sub>15</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
 Mol. weight 547,63 g/mol



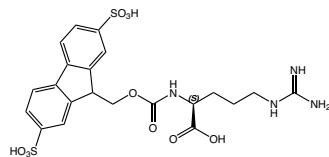
# Smoc-Amino Acids

Product details

## SAA1050 Smoc-L-Arg-OH

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-arginine potassium salt

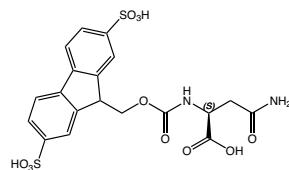
CAS-No. 2337407-38-0  
Formula C<sub>21</sub>H<sub>22</sub>K<sub>2</sub>N<sub>4</sub>O<sub>10</sub>S<sub>2</sub>  
Mol. weight 632,74 g/mol



## SAA1080 Smoc-L-Asn-OH

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-asparagine potassium salt

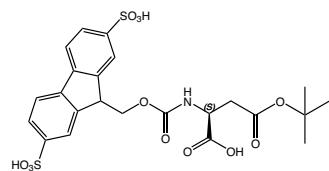
CAS-No. 2337407-22-2  
Formula C<sub>19</sub>H<sub>16</sub>K<sub>2</sub>N<sub>2</sub>O<sub>11</sub>S<sub>2</sub>  
Mol. weight 590,66 g/mol



## SAA1130 Smoc-L-Asp(OtBu)-OH

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-aspartic-acid-beta-t-butyl-ester potassium salt

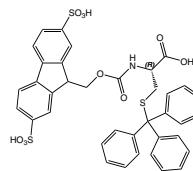
CAS-No. 2337407-41-5  
Formula C<sub>23</sub>H<sub>23</sub>K<sub>2</sub>NO<sub>12</sub>S<sub>2</sub>  
Mol. weight 647,75 g/mol



## SAA1110 Smoc-L-Cys(Trt)-OH

N-((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-S-trityl-L-cysteine potassium salt

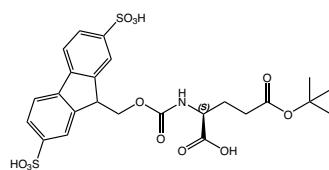
CAS-No. 2442552-68-1  
Formula C<sub>37</sub>H<sub>29</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>3</sub>  
Mol. weight 822,01 g/mol



## SAA1120 Smoc-L-Glu(OtBu)-OH

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-glutamic-acid-gamma-t-butyl-ester potassium salt

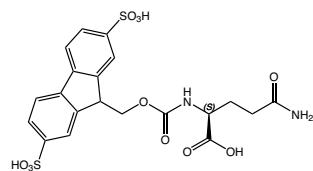
CAS-No. 2442552-71-6  
Formula C<sub>24</sub>H<sub>25</sub>K<sub>2</sub>NO<sub>12</sub>S<sub>2</sub>  
Mol. weight 661,78 g/mol



## SAA1070 Smoc-L-Gln-OH

(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-glutamine potassium salt

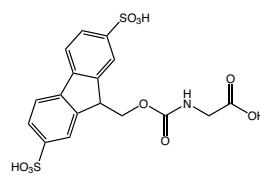
CAS-No. 2337407-39-1  
Formula C<sub>20</sub>H<sub>18</sub>K<sub>2</sub>N<sub>2</sub>O<sub>11</sub>S<sub>2</sub>  
Mol. weight 604,68 g/mol



**SAA1000 Smoc-Gly-OH**

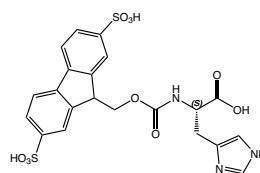
**(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)glycine potassium salt**

CAS-No. 2337407-26-6  
 Formula C<sub>17</sub>H<sub>13</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
 Mol. weight 533,60 g/mol


**SAA1140 Smoc-L-His-OH**

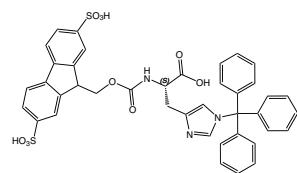
**(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-histidine potassium salt**

CAS-No. 2442552-74-9 (net)  
 Formula C<sub>21</sub>H<sub>17</sub>K<sub>2</sub>N<sub>3</sub>O<sub>10</sub>S<sub>2</sub>  
 Mol. weight 613,69 g/mol


**SAA1220 Smoc-L-His(Trt)-OH**

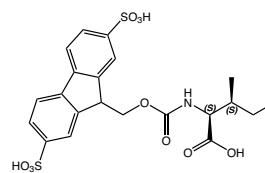
**N-alpha-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-N-tau-trityl-L-histidine potassium salt**

CAS-No. 2442552-76-1 (net)  
 Formula C<sub>40</sub>H<sub>31</sub>K<sub>2</sub>N<sub>3</sub>O<sub>10</sub>S<sub>2</sub>  
 Mol. weight 856,02 g/mol


**SAA1030 Smoc-L-Ile-OH**

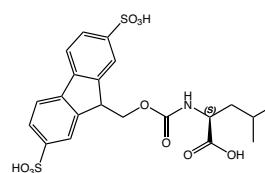
**(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-isoleucine potassium salt**

CAS-No. 2337407-24-4  
 Formula C<sub>21</sub>H<sub>21</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
 Mol. weight 589,71 g/mol


**SAA1040 Smoc-L-Leu-OH**

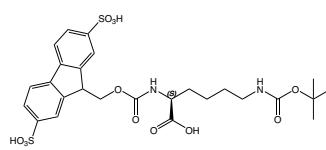
**(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-leucine potassium salt**

CAS-No. 2337407-36-8  
 Formula C<sub>21</sub>H<sub>21</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
 Mol. weight 589,71 g/mol


**SAA1190 Smoc-L-Lys(Boc)-OH**

**N6-(tert-butoxycarbonyl)-N2-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-lysine potassium salt**

CAS-No. 2442552-82-9  
 Formula C<sub>26</sub>H<sub>30</sub>K<sub>2</sub>N<sub>2</sub>O<sub>12</sub>S<sub>2</sub>  
 Mol. weight 704,84 g/mol



# Smoc-Amino Acids

Product details

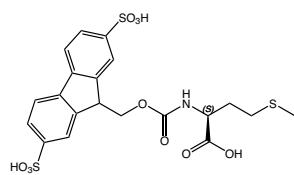
## SAA1100 Smoc-L-Met-OH

((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl-L-methionine potassium salt

CAS-No. 2442552-84-1

Formula C<sub>20</sub>H<sub>19</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>3</sub>

Mol. weight 607,75 g/mol



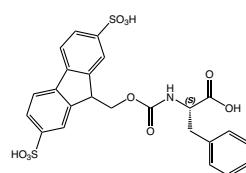
## SAA1060 Smoc-L-Phe-OH

((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl-L-phenylalanine potassium salt

CAS-No. 2442552-86-3

Formula C<sub>24</sub>H<sub>19</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>

Mol. weight 623,73 g/mol



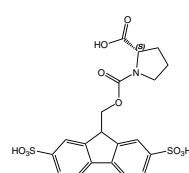
## SAA1150 Smoc-L-Pro-OH

((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl-L-proline potassium salt

CAS-No. 2337407-20-0

Formula C<sub>20</sub>H<sub>17</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>

Mol. weight 573,67 g/mol



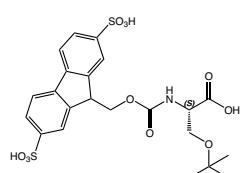
## SAA1170 Smoc-L-Ser(tBu)-OH

O-(tert-butyl)-N-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-serine potassium salt

CAS-No. 2337407-37-9 (net)

Formula C<sub>22</sub>H<sub>23</sub>K<sub>2</sub>NO<sub>11</sub>S<sub>2</sub>

Mol. weight 619,74 g/mol



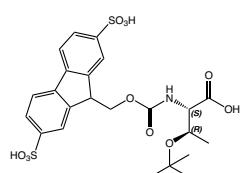
## SAA1160 Smoc-L-Thr(tBu)-OH

O-(tert-butyl)-N-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-threonine potassium salt

CAS-No. 2442552-94-3

Formula C<sub>23</sub>H<sub>25</sub>K<sub>2</sub>NO<sub>11</sub>S<sub>2</sub>

Mol. weight 633,77 g/mol



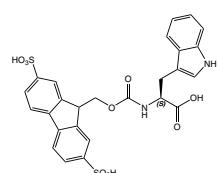
## SAA1180 Smoc-L-Trp-OH

((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl-L-tryptophan potassium salt

CAS-No. 2442552-96-5

Formula C<sub>26</sub>H<sub>20</sub>K<sub>2</sub>N<sub>2</sub>O<sub>10</sub>S<sub>2</sub>

Mol. weight 662,77 g/mol

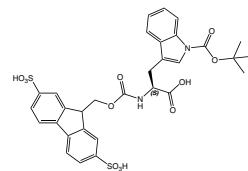


## Product details

**SAA1210 Smoc-L-Trp(Boc)-OH**

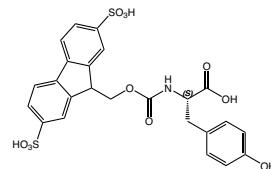
1-(*tert*-butoxycarbonyl)-N-alpha-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-tryptophan potassium salt

CAS-No. 2442552-98-7  
 Formula C<sub>31</sub>H<sub>28</sub>K<sub>2</sub>N<sub>2</sub>O<sub>12</sub>S<sub>2</sub>  
 Mol. weight 762,88 g/mol

**SAA1090 Smoc-L-Tyr-OH**

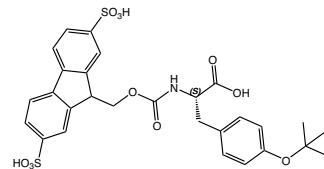
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-tyrosine potassium salt

CAS-No. 2337407-33-5  
 Formula C<sub>24</sub>H<sub>19</sub>K<sub>2</sub>NO<sub>11</sub>S<sub>2</sub>  
 Mol. weight 639,73 g/mol

**SAA1200 Smoc-L-Tyr(OtBu)-OH**

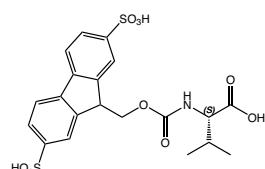
O-(*tert*-butyl)-N-(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-tyrosine potassium salt

CAS-No. 2442553-00-4  
 Formula C<sub>28</sub>H<sub>27</sub>K<sub>2</sub>NO<sub>11</sub>S<sub>2</sub>  
 Mol. weight 695,84 g/mol

**SAA1020 Smoc-L-Val-OH**

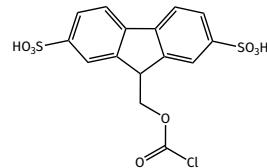
(((2,7-disulfo-9H-fluoren-9-yl)methoxy)carbonyl)-L-valine potassium salt

CAS-No. 2442553-02-6  
 Formula C<sub>20</sub>H<sub>19</sub>K<sub>2</sub>NO<sub>10</sub>S<sub>2</sub>  
 Mol. weight 575,69 g/mol

**SAA1240 Smoc-Cl**

9-(((chlorocarbonyl)oxy)methyl)-9H-fluorene-2,7-disulfonic acid

CAS-No. 1899144-09-2  
 Formula C<sub>15</sub>H<sub>11</sub>ClO<sub>8</sub>S<sub>2</sub>  
 Mol. weight 418,83 g/mol



# Smoc-Amino Acids

## References:

- Method for peptide synthesis and apparatus for carrying out a method for solid phase synthesis of peptides; S. Knauer, T. M. L. Roese, O. Avrutina, H. Kolmar, C. Uth; 2016, WO 2016 050764.
- Sustainable Peptide Synthesis Enabled by a Transient Protecting Group; S. Knauer, N. Koch, C. Uth, R. Meusinger, O. Avrutina, H. Kolmar; *Angew. Chem. Int. Ed.* 2020; **59**(31): 12984-12990. <https://doi.org/10.1002/anie.202003676>
- Improved method for preparing peptides; S. Knauer; WO 2019 101939.
- Method for preparing peptides; S. Knauer; WO 2019 101940.
- Novel amino-Li resin for water-based solid-phase peptide synthesis; C. Uth, S. Englert, O. Avrutina, H. Kolmar, S. Knauer; *J. Pept. Sci.* 2023; **29**(12): e3527. <https://doi.org/10.1002/psc.3527>



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## Notes

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# Empowering Peptide Innovation